

Water Heater Unit



Thermo Top E Additional Heater


00 0003

Thermo Top C Additional Heater


00 0002

Thermo Top P Additional Heater


00 0104

Installation Instructions

Audi A3

1.4 TFSI

from Model Year 2006

Left-hand drive vehicle



WARNING!

Hazard warning:

Incorrect installation or repair of Webasto heating systems may cause a fire or result in the emission of carbon monoxide, which can be fatal. Serious or fatal injuries can be caused as a result.

Specialist company training, technical documentation, specialized tools and equipment are required to install and repair Webasto heating and cooling systems.

NEVER attempt to install or repair Webasto heating or cooling systems if you have not successfully completed the company training and thereby acquired the required technical skills, or if you do not have access to the required technical documentation, tools and equipment needed to carry out correct installation and repairs.

ALWAYS follow all Webasto installation and repair instructions and observe all warnings.

Webasto does not accept any liability for defects and damage that are attributable to installation by untrained staff.

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Validity

Manufacturer	Model	Type	EG-BE No./ABE
Audi	A3	8P	e1 * 2001/116 * 0217 * ...

VW Golf V and Golf Plus

Engine type	Engine model	Output in kW	Displacement in cm ³
CAXC	Gasoline TFSI	92	1390

Vehicle and engine types, equipment variants and national specifications not listed in these installation instructions have not been tested. However, installation according to these installation instructions may be possible.

The installation location of a digital timer and summer/winter switch should be confirmed with the end customer before installation.

Heater Unit/Installation Kit

Quantity	Description	Order No.:
1	Retail accessories with desired heater control	See price list
1	Installation kit for Audi A3 1.4 TFSI	1313621A

Heater unit recommended for the respective vehicle class:

Vehicle	Heater unit
Compact car	Thermo Top E
Mid-size car, station wagon	Thermo Top C
Full-size car, van, offroader	Thermo Top P

The selection of the heater unit is based on the passenger compartment size of the vehicle and the level of comfort required by the customer!



Foreword

These installation instructions apply to Audi A3 1.4 TFSI vehicles - for validity, see page 2 - from model year 2006 and later, assuming technical modifications to the vehicle do not affect installation, any liability claims excluded. Depending on the vehicle version and equipment, modifications may be necessary during installation with respect to these installation instructions.

However, the stipulations in the "installation instructions" and "operating and maintenance instructions" for the *Thermo Top C/P/E* must always be observed.

The corresponding rules of technology and any information from the vehicle manufacturer should be observed during the installation work.

General Instructions

Installation should be carried out according to the general, standard rules of technology. Unless specified otherwise, fasten hoses, lines and wiring harnesses to original vehicle lines and wiring harnesses using cable ties.

Sharp edges should be fitted with edge protectors (split-open plastic hose).

Spray unfinished body areas, e.g. drilled holes, with anti-corrosion wax (Tectyl 100K, Order No. 111329).

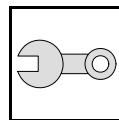
Special Tools

- Torque wrench for 2.0 - 10 Nm
- Hose clamping pliers
- Unlocking tool

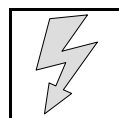
Explanatory Notes on Document

To provide you with a quick overview of the individual working steps, you will find an identification mark on the outside top right corner of the page in question.

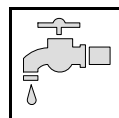
Mechanical system



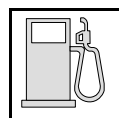
Electrical system



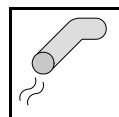
Water



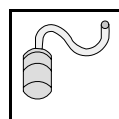
Fuel



Exhaust gas



Combustion air



Special features are highlighted using the following symbols:



Specific risk of injury or fatal accidents.



Specific risk of damage to components.



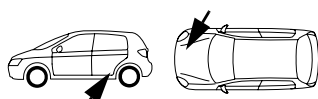
Specific risk of fire or explosion.



Reference to general installation instructions of Webasto components or to the manufacturer's vehicle-specific documents.



Reference to a special technical feature.



The arrow in the vehicle icon indicates the position on the vehicle and the viewing angle.

All dimensions are in mm!

Tightening torque of hose clamps = 2.0 + 0.5 Nm!

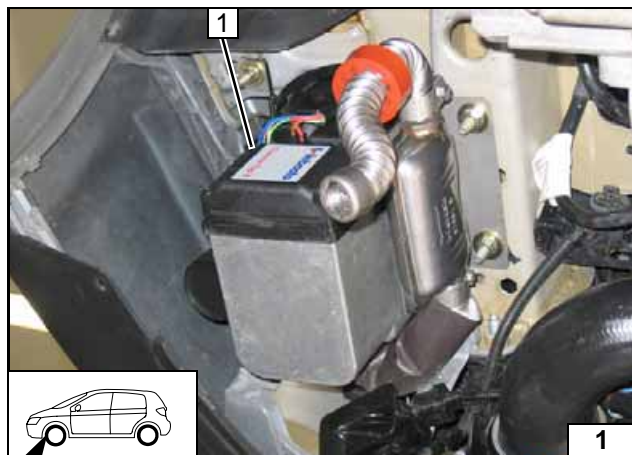
Tightening torque of Ejet screws, Ejet studs = 10 Nm!

Preliminary Work

WARNING!

- Open fuel tank cap, ventilate tank.
- Close the tank cap again.
- Depressurize the cooling system.
- Copy the factory number from the original type label to the duplicate type label.
- Remove years that do not apply from the duplicate label.
- Attach the duplicate label (type label) in the appropriate place.
- Disconnect the battery "earth" or "ground" connection.
- Remove battery.
- Remove the battery carrier.
- Remove the engine cover.
- Remove the left front wheel
- Remove the front section of the left front wheel well trim
- Remove the underride protection
- Remove the right-hand underbody trim
- Remove the rear bench seat
- Open the right-hand fuel sender service lid.
- Remove the footwell trim on the driver's side
- Remove the lower instrument panel trim on the driver's side
- Only with Climatronic: Remove the A/C control panel.

Remove page 25 "Operating Instructions for End Customer" and add to the vehicle operating instructions.



Heater unit installation location

- 1 Heater unit

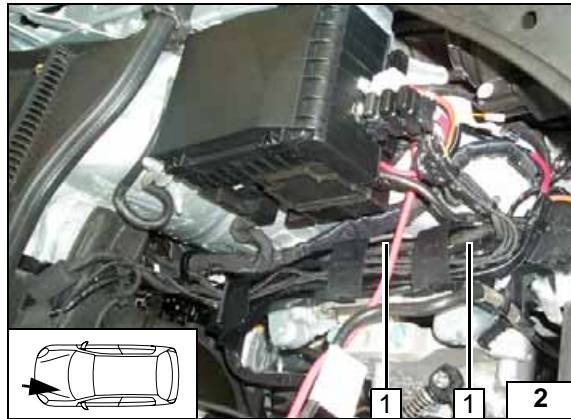
Installation location



Electrical system

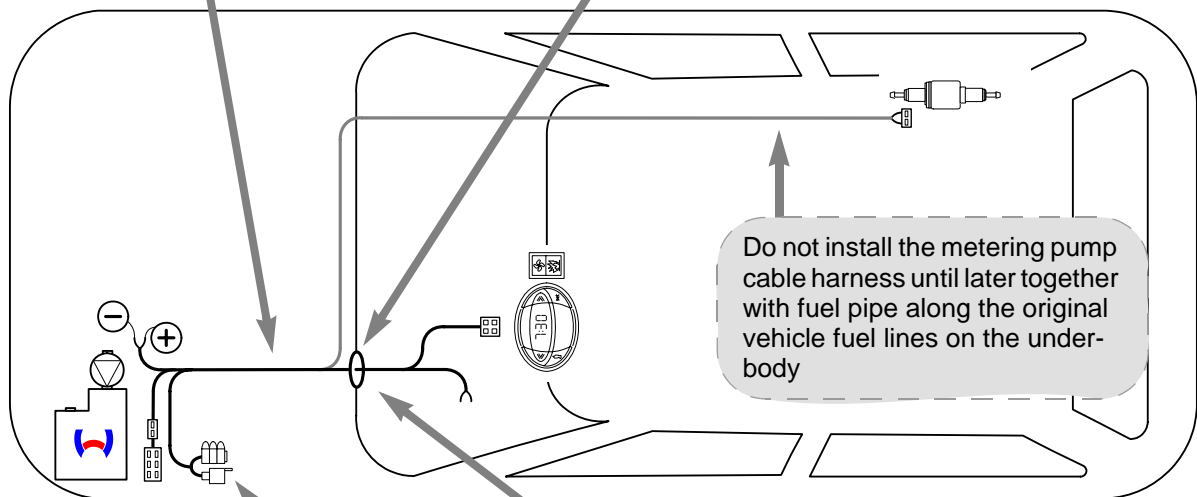
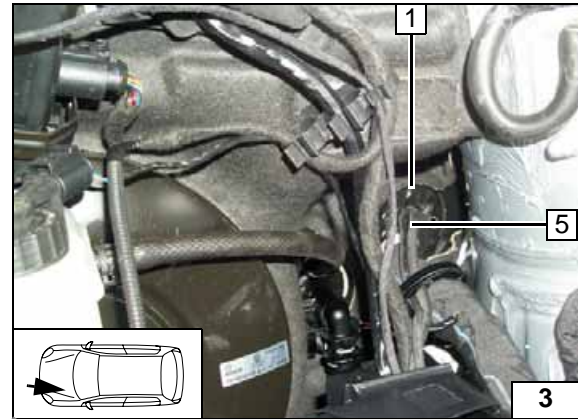
Wiring harness routing

Route excess lengths from wiring harness of heater unit 1 in cable duct below battery and secure with cable ties.

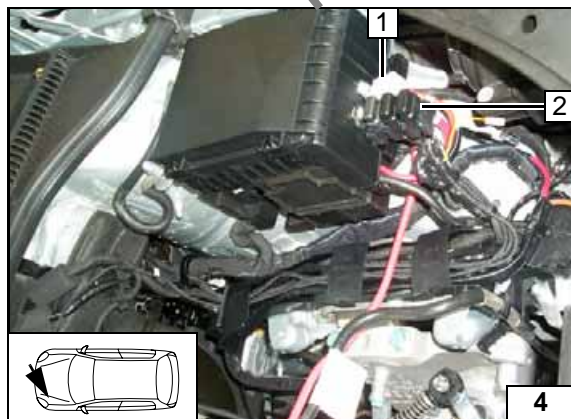


Wiring harness pass through in engine compartment

- 1 Original vehicle wiring harness pass through

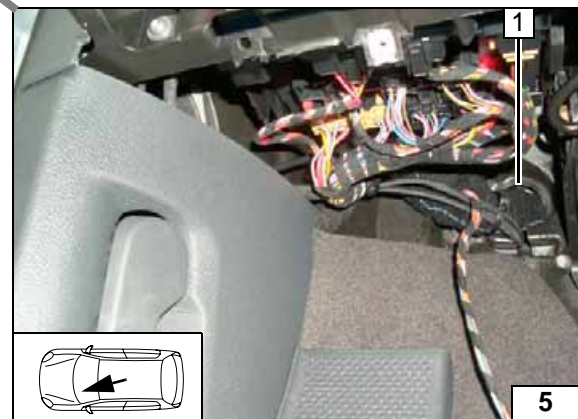


Wiring harness installation diagram



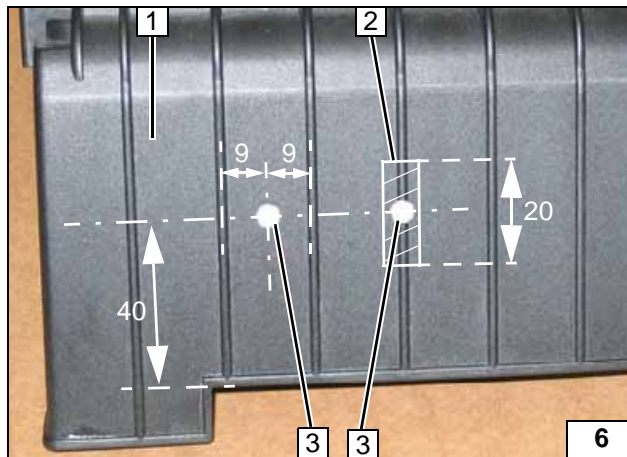
Fuse holder, relay K3

Description of installation for K3 relay 1 and fuse carrier 2 on Page 7



Wiring harness pass through of passenger compartment

- 1 Original vehicle wiring harness pass through



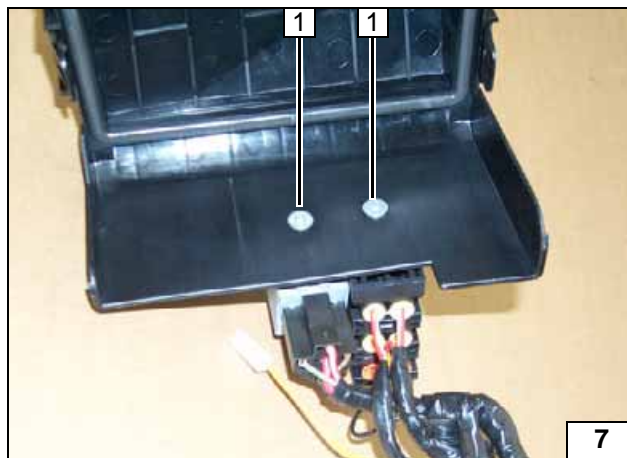
Fuse holder and relay K3

Countersink holes **3** from behind for M5 countersunk head screws.

- 1** Cover of fuse/relay carrier in engine compartment
- 2** Cut away bar in shaded area
- 3** 5.0 mm dia. hole [2x]

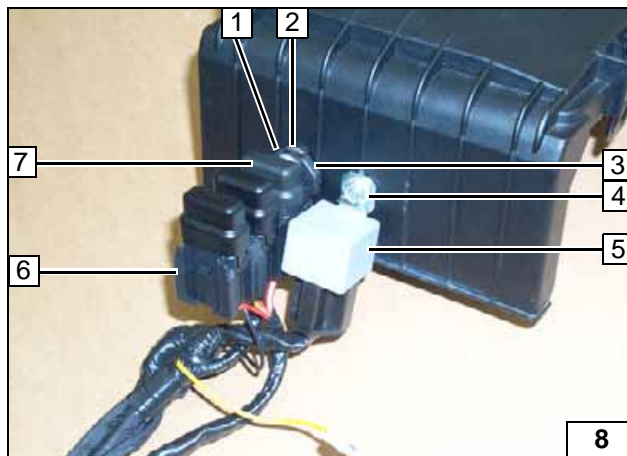


Holes for fuse holder and K3 relay



- 1** M5x12 countersunk head screw [2x]

Installing fuse holder and K3 relay

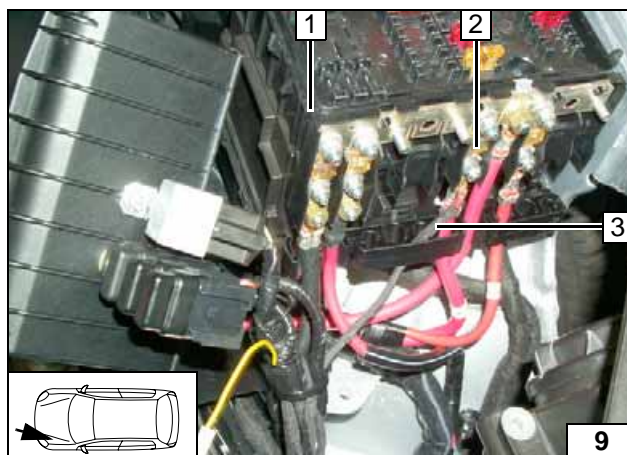


On vehicles with Climatronic, replace 25 A fuse F3 **7** with 5 A fuse provided.

- 1** M5 flanged nut
- 2** Large diameter washer (between cover and retaining plate)
- 3** Retaining plate
- 4** M5 flanged nut
- 5** Relay K3
- 6** Fuse holder



Installing fuse holder and K3 relay

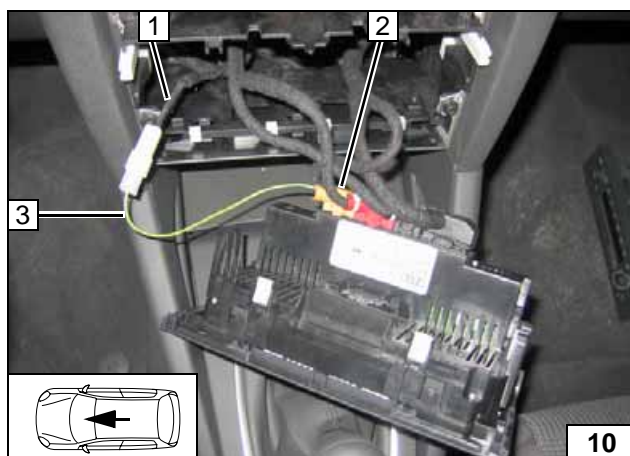


Route brown (br) ground wire to original vehicle ground support point below headlight and connect.

- 1** Fuse/relay carrier
- 2** Original main vehicle fuse
- 3** Red (rt) positive wire



Connecting positive and ground wire



Climatronic fan controller

Applicable from software version 0150 and 0160!

Produce connection as shown in wiring diagram.

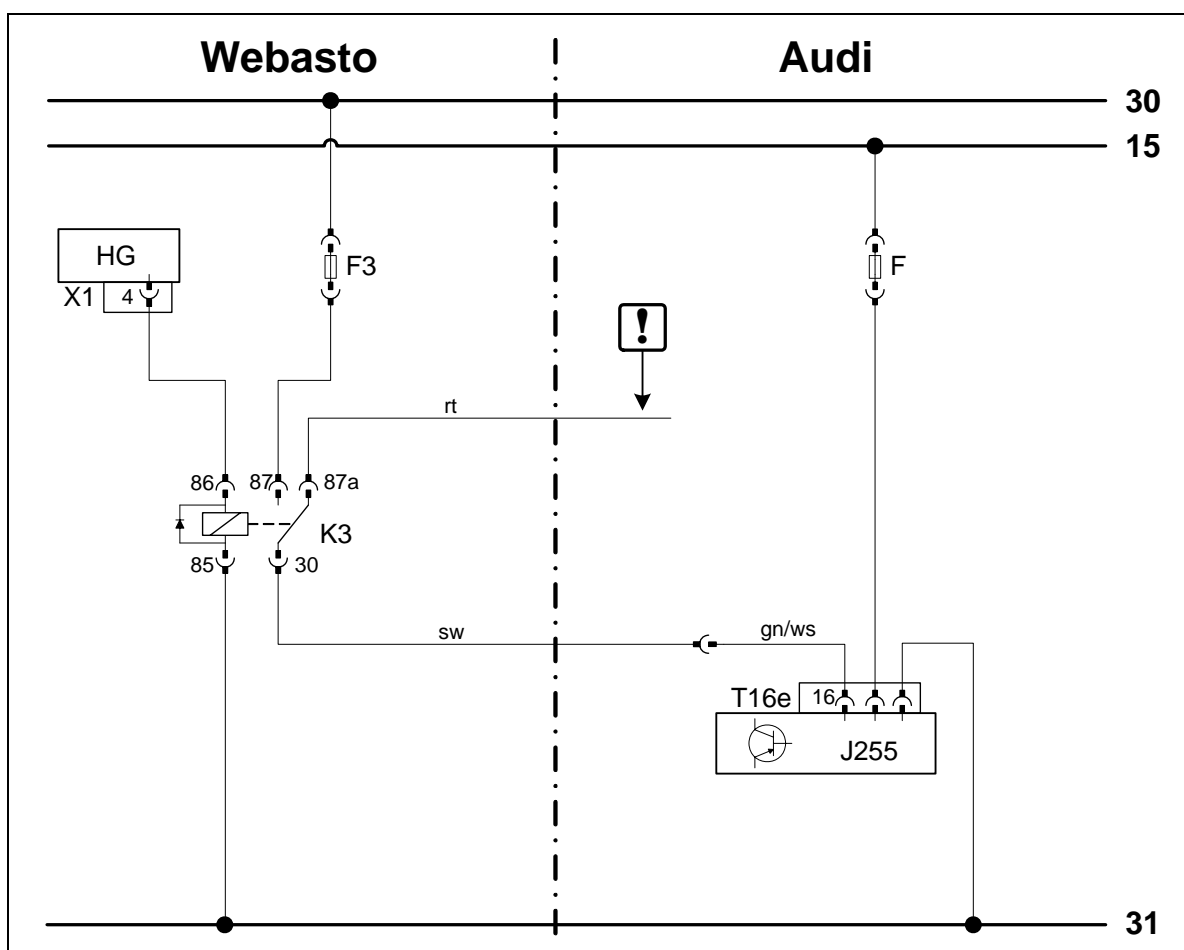
- 1 Black (sw) wire from K3/30
- 2 Beige connector T16e
- 3 Green/white (gn/ws) wire




Connect- ing air-con- ditioning control ele- ment

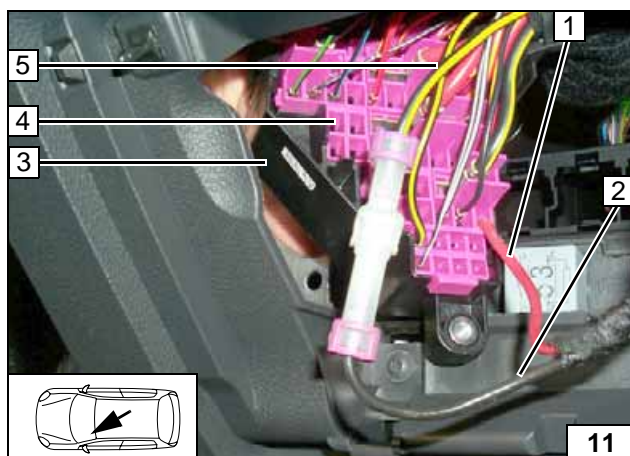


Climatron- ic Wiring Diagram



Webasto components		Components of Audi A3		Colors and symbols	
HG	Heater unit TT-C/E	J255	Control unit of A/C control panel	rt	red
X1	6-pin connector	T16e	Connector, beige	ws	white
F3	Replace 25 A fuse F3 with 5 A fuse.			sw	black
K3	Fan relay			br	brown
				gn	green
					Insulate wire ends and tie back
				Wiring colors may vary.	

Legend



Fan controller without Climatronic

Detach vehicle fuse carrier **3** and unlock contact lock **4**

Unlock and release 4mm² black/yellow (sw/ge) wire **5** on fuse carrier
Produce connection according to wiring diagram with wire connectors provided.

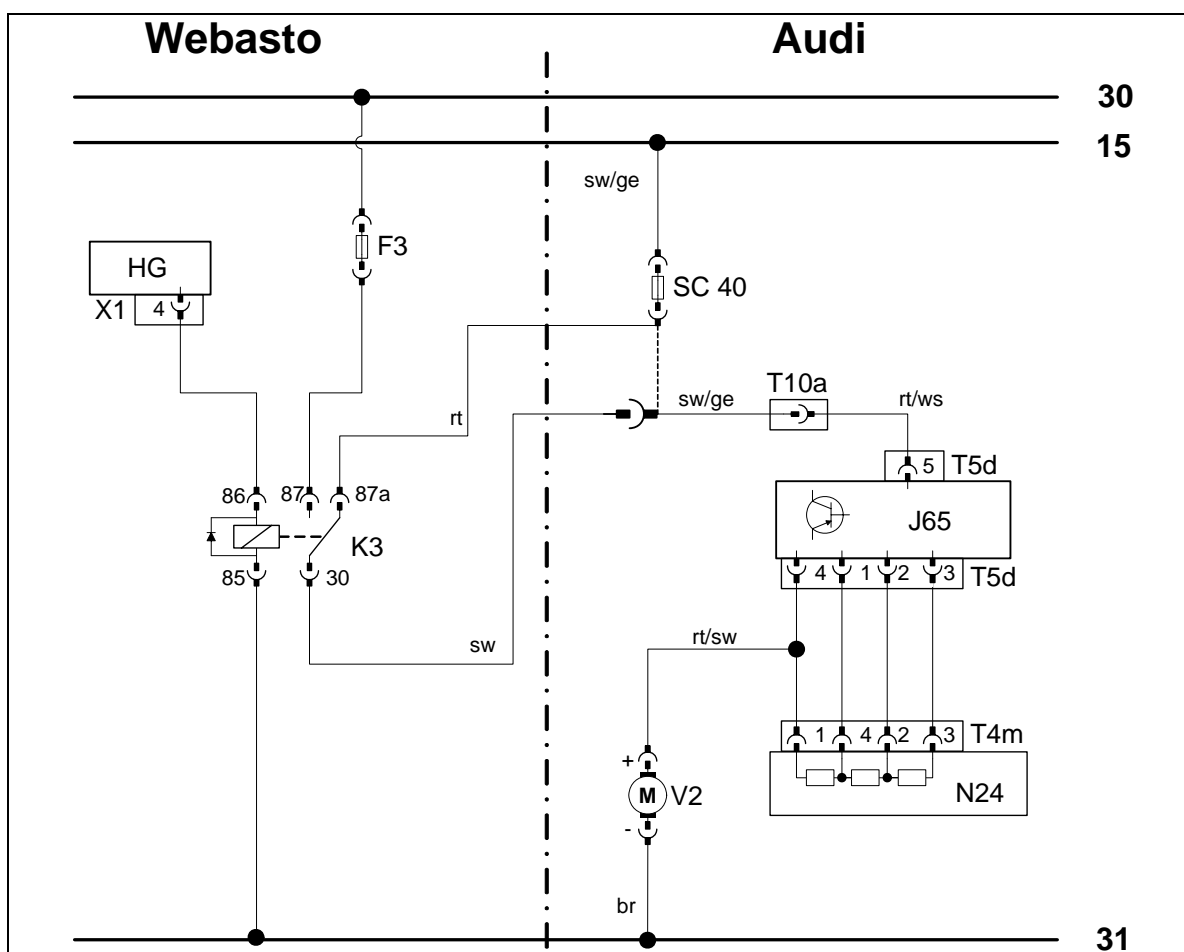
1 Red (rt) wire from K3/87a

2 Black (sw) wire from K3/30

Connect- ing fan mo- tor

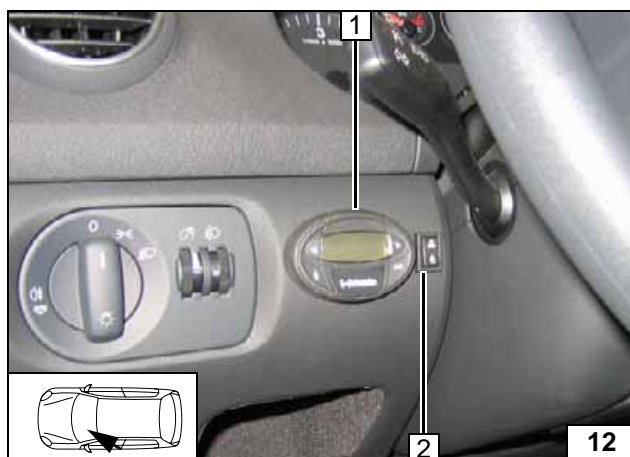


Wiring diagram without Climatronic



Webasto components		Components of Audi A3		Colors and symbols	
HG	Heater unit TT-C/E	J65	Control unit of A/C control panel	rt	red
X1	6-pin connector	N24	Resistor group	ws	white
F3	25 A fuse F3	SC40	Fuse 40A	sw	black
K3	Fan relay	T....	Connector	br	brown
				gn	green
				ge	yellow
				Wiring colors may vary.	

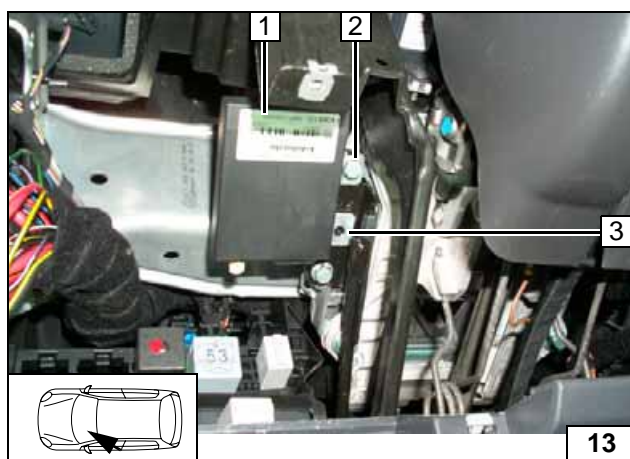
Legend



Digital timer Summer/winter switch option

- 1 Digital timer
- 2 12 mm dia. hole, summer/winter switch

**Installing
digital
timer**

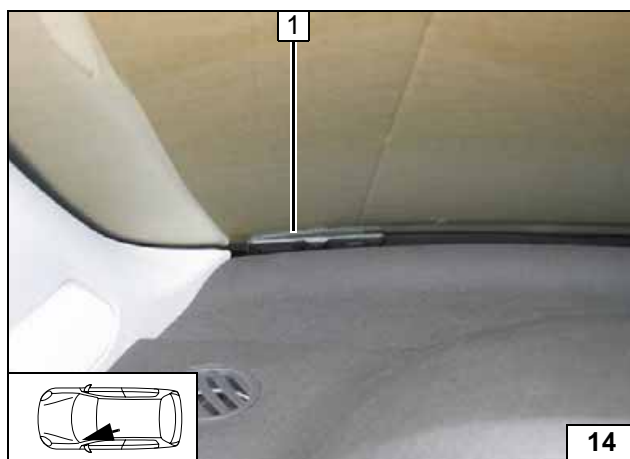


Remote option (Telestart)

If M6 screw 2 is not present, then use suitable M6 screw with spring lockwasher.
Drill out upper hole of bracket to 6.5 mm dia.

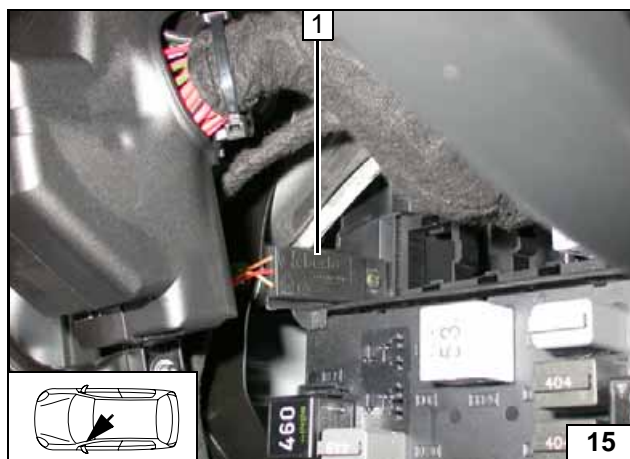
- 1 Receiver
- 2 M6 bolt in existing threaded hole
- 3 Bracket

**Installing
receiver**



- 1 Antenna

**Installing
antenna**



Temperature sensor HTM100

- 1 Fasten temperature sensor with adhesive tape

**Installing
tempera-
ture sensor**





Remote option (Thermo Call)

1 Fasten receiver with adhesive tape

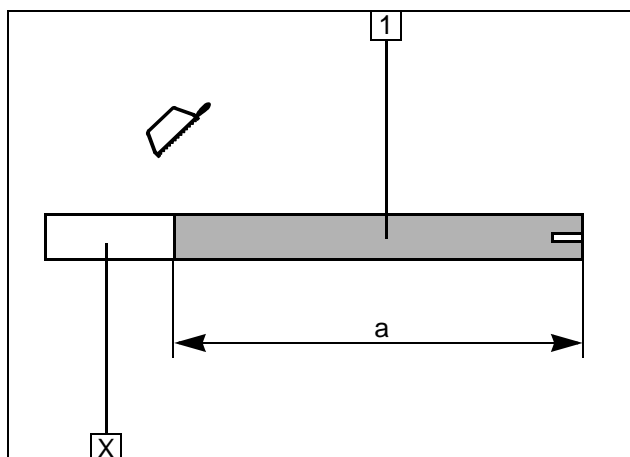
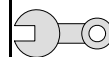


**Installing
receiver**



1 Antenna

**Installing
antenna**

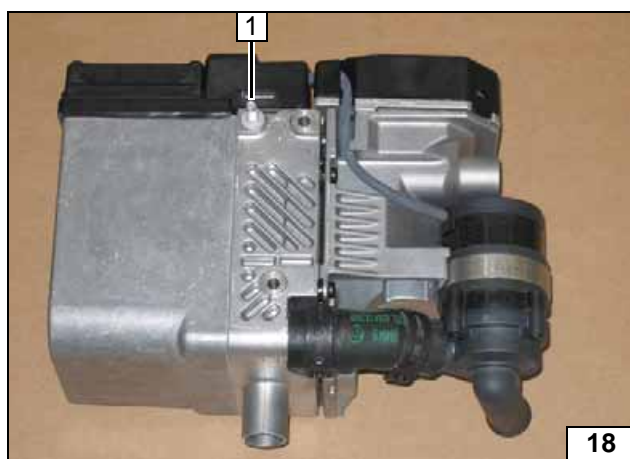


Preassembling heater unit

- 1 Combustion air pipe
a = 250

Discard section X

Cutting combustion air pipe to length

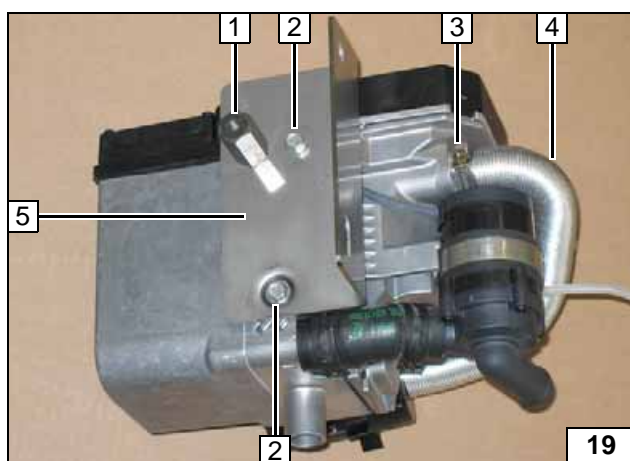


Ejot stud, tightening torque 10 Nm.

- 1 Ejot stud



Premounting heater unit

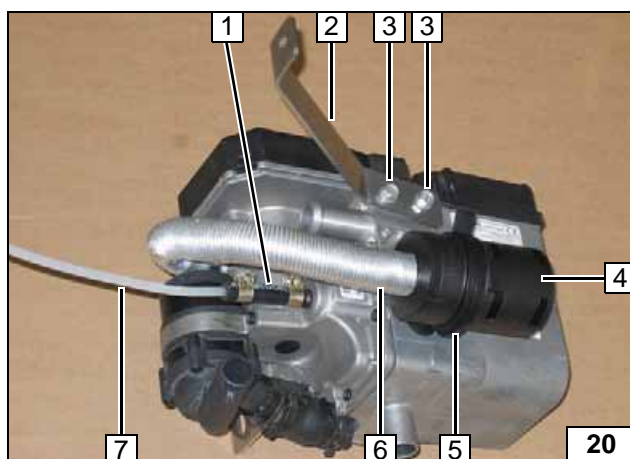


Insert one washer each between heater unit and bracket at positions 2

- 1 M6x30 spacer nut
2 Washer, Ejot screw [2x]
3 27 mm dia. clamp
4 Prepared combustion air pipe (slotted side on heater unit)
5 Bracket

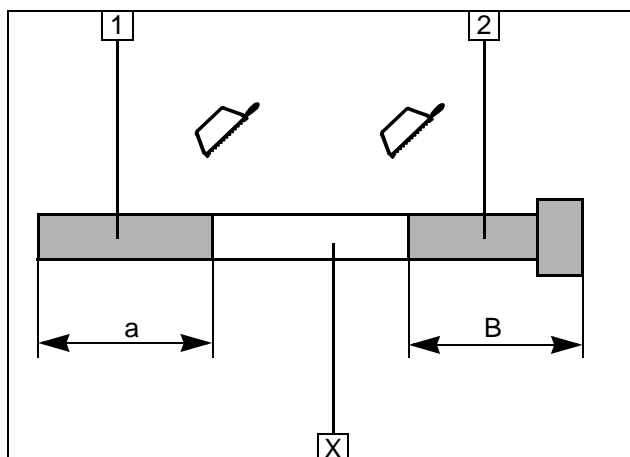
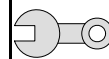


Premounting heater unit



- 1 Hose section, 10 mm dia. clamp [2x]
2 Strut
3 Ejot screw [2x]
4 Combustion-air intake muffler
5 Retaining clip in hole of heater unit
6 Combustion air pipe
7 Fuel line

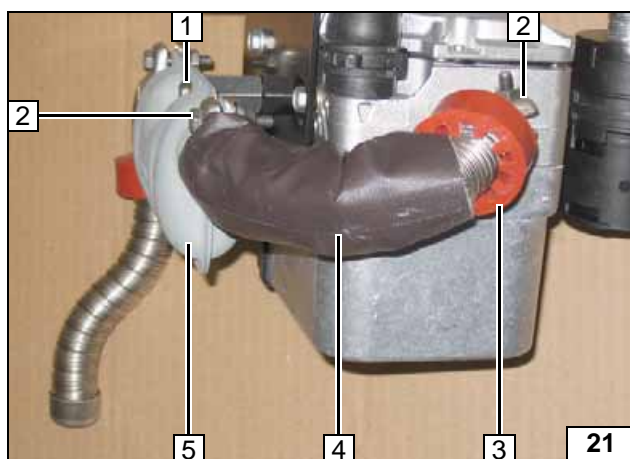
Premounting heater unit



- 1 Exhaust pipe
a = 190
- 2 Exhaust end section
b = 240

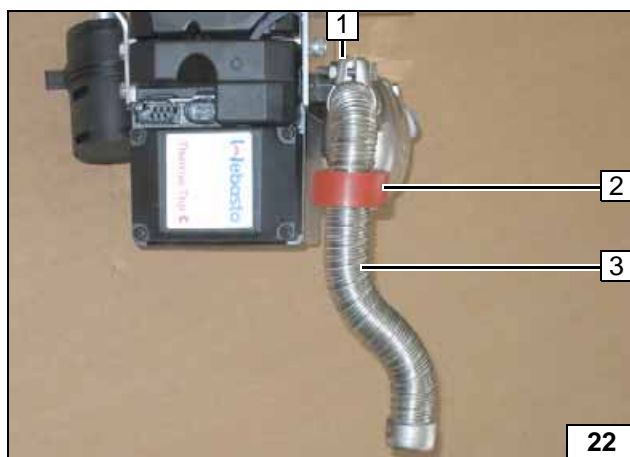
Discard section X

**Cutting ex-
haust pipe
to length**



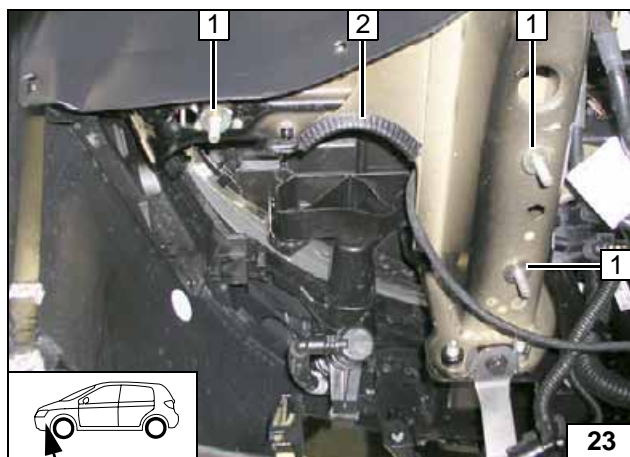
- 1 M6x16 bolt, spring lockwasher
- 2 Hose clamp [2x]
- 3 Red (rt) rubber isolator, without groove
- 4 Exhaust pipe with insulation
- 5 Muffler

**Premount-
ing ex-
haust
system**



- 1 Hose clamp
- 2 Red (rt) rubber isolator, without groove
- 3 Exhaust end section

**Premount-
ing ex-
haust
system**

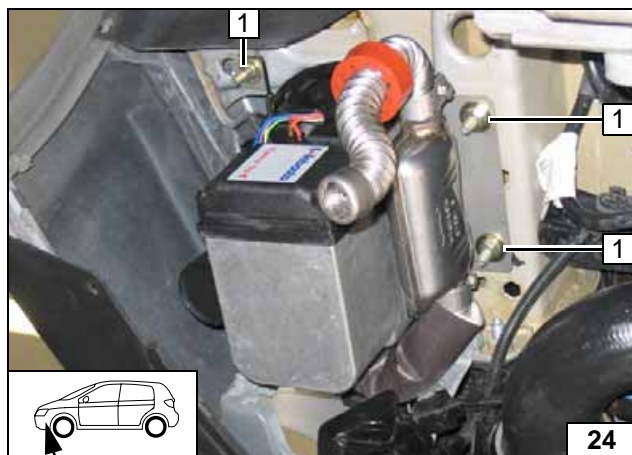
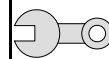


Preparing installation location

Secure large diameter washer against falling with putty etc.

- 1 Large diameter washer on original vehicle stud bolt [3x]
- 2 Edge protection section

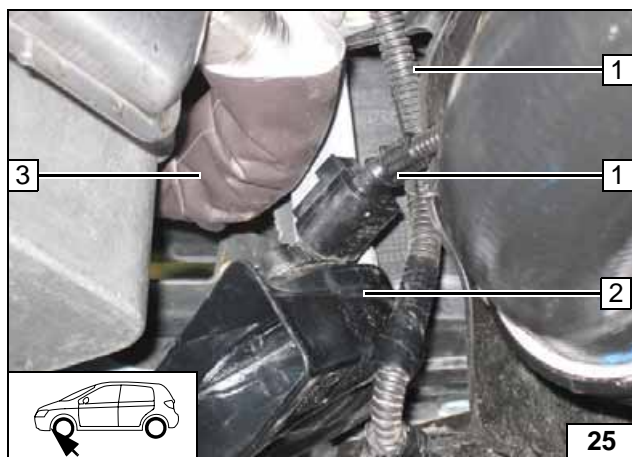
**Preparing
installa-
tion
location**



Installing heater unit

- 1 Large diameter washer, flanged nut M8 [3x]

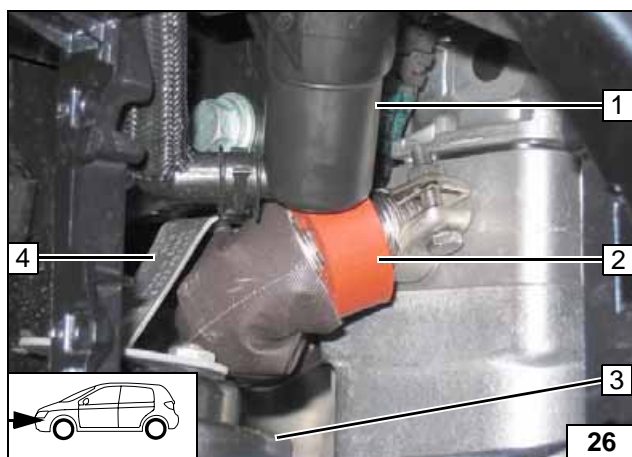
Installing
heater unit



Ensure freedom of movement of exhaust system relative to original vehicle component and lines.

- 1 Original vehicle wiring harnesses (secured with cable ties)
2 Horn
3 Exhaust pipe

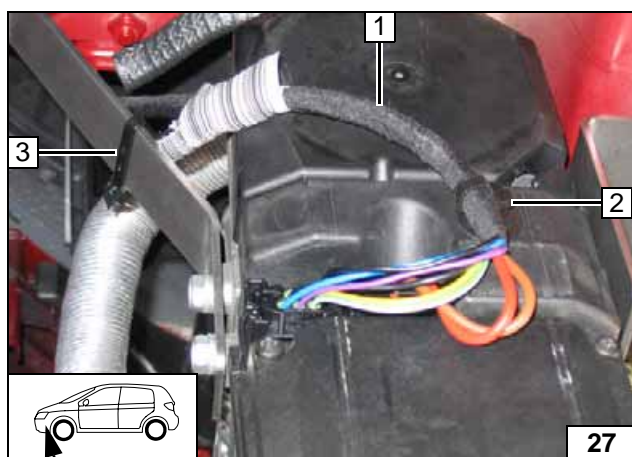
Aligning
exhaust
system



Ensure freedom of movement of exhaust system relative to original vehicle component and lines.
Position rubber isolator 2.

- 1 Headlight washer system
3 Horn
4 Horn bracket

Aligning
exhaust
system



Watch routing of wiring harness. Danger of rubbing!

- 1 Wiring harness of heater unit
2 Clip cable tie in pre-perforated hole of heater unit cover
3 Cable tie

Mounting
and routing
wiring
harness



Fuel Connection

CAUTION!

Open the vehicle's fuel tank cap, ventilate the tank and then re-close the tank lock.

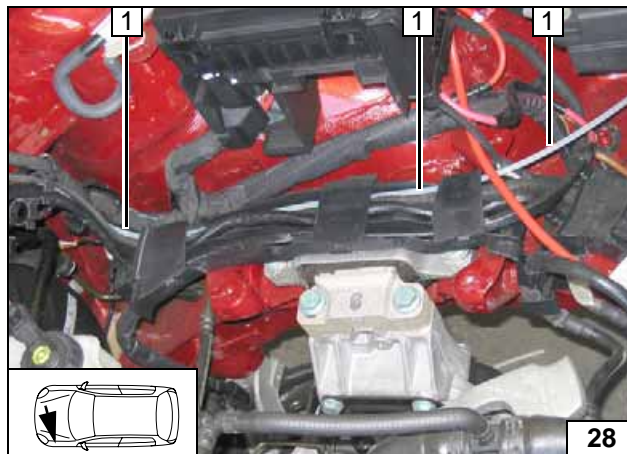
Catch any fuel running off with an appropriate container.

Install fuel line and metering-pump wiring harness so that they are protected against stone impact. Unless specified otherwise, always fasten using cable ties.

Mount the fuel line and wiring harness with rub protection on sharp edges.

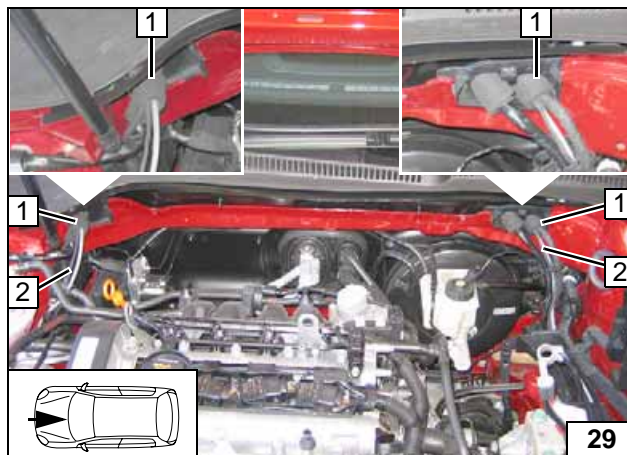
WARNING!

The fuel line and wiring harness are routed to the metering pump in as shown in the wiring harness routing diagram.



1 Fuel line

Routing to firewall

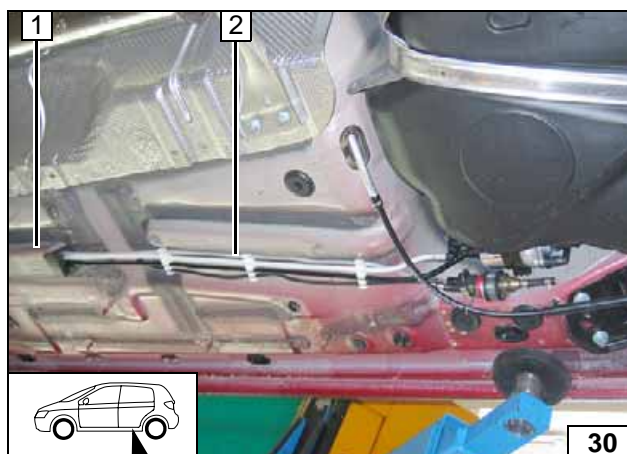


Route Mecanvl line and wiring harness of metering pump **2** in coolant reservoir to right and fasten on original vehicle lines with cable ties. Pay particular attention to freedom of movement of wiper linkage.

Route Mecanvl line and wiring harness of metering pump to underbody in line duct.

2 Existing pass through [2x]

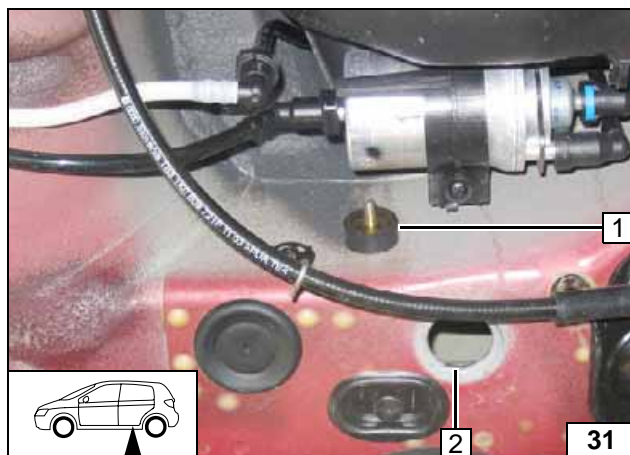
Routing in coolant reservoir



Route fuel line and wiring harness of metering pump along original vehicle fuel lines **2** to fuel tank.

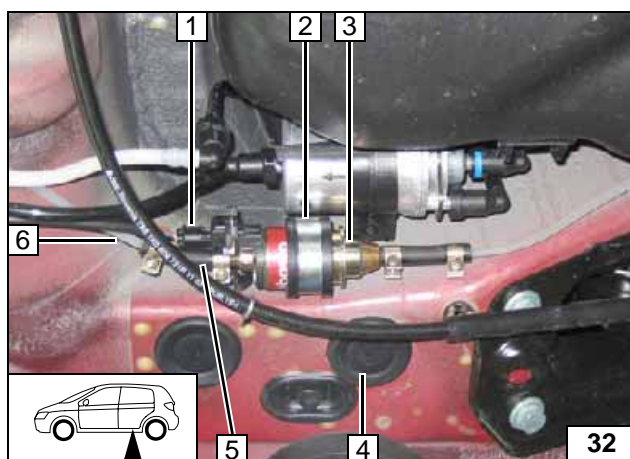
1 Line duct

Routing fuel line and wiring harness of metering pump



- 1 Silent block, large diameter washer, M6 flanged nut
- 2 Remove sealing plug

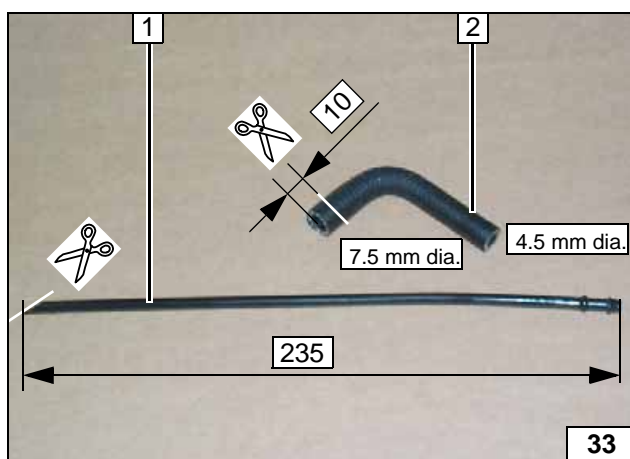
**Installing
silent
block**



- 1 Wiring harness of metering pump, connector mounted
- 2 Secure rubber-coated p-clamp on silent block with flanged nut
- 3 Metering pump
- 4 Plug remounted
- 5 Hose section, 10 mm dia. clamp [2x]
- 6 Fuel line

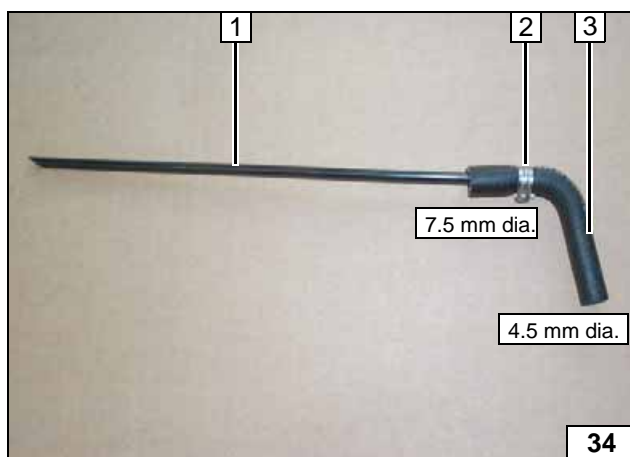


**Mounting
metering
pump and
connect-
ing pres-
sure side**



- 1 Standpipe
- 2 Molded hose

**Cutting
standpipe
and mold-
ed hose to
length**

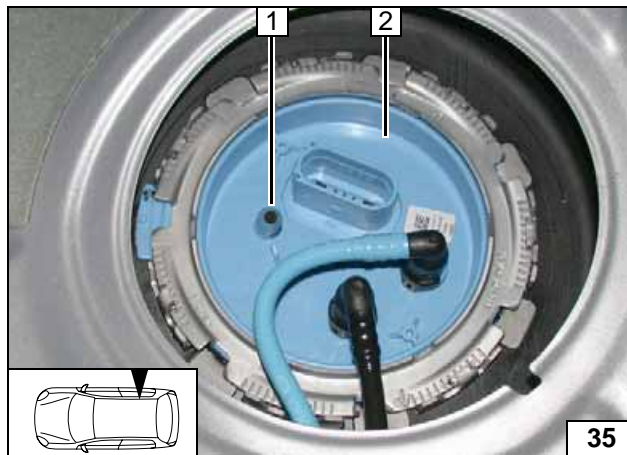
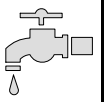


10 mm dia. Caillau clamp 2 in center between beads on end of standpipe.

- 1 Standpipe
- 3 Molded hose

**Premount-
ing stand-
pipe and
molded
hose**

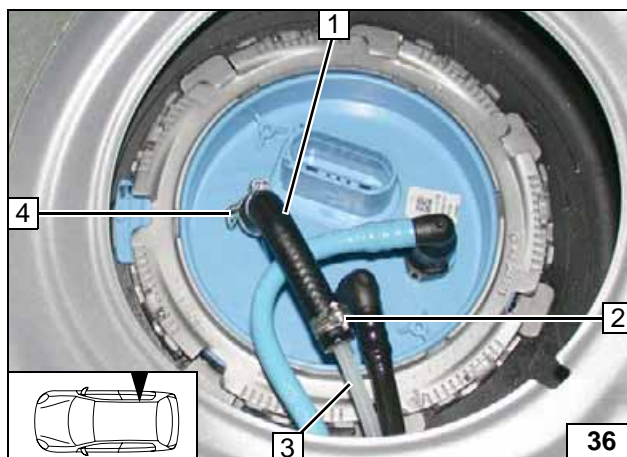




- 1 Tip of blind plug shortened by 3 mm
- 2 Fuel sender



**Cutting off
blind plug**

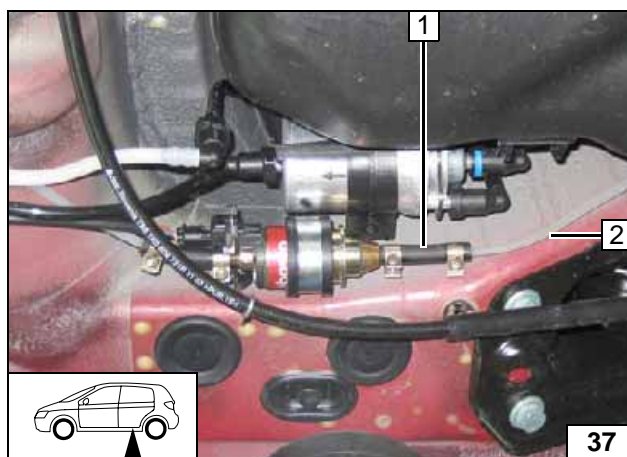


Should the standpipe be slightly curved on delivery, then it must be aligned so that the end points toward the rear right. Otherwise there is a danger of the fuel gauge being impaired.

- 1 Preassembled molded hose with standpipe
- 2 10 mm dia. clamp
- 3 Fuel line
- 4 13.5 mm dia. clamp



**Connec-
tion to fuel-
tank send-
ing unit**



- 1 Hose section, 10 mm dia. clamp [2x]
- 2 Fuel line from fuel-tank sending unit



**Connect-
ing intake
side of me-
tering
pump**

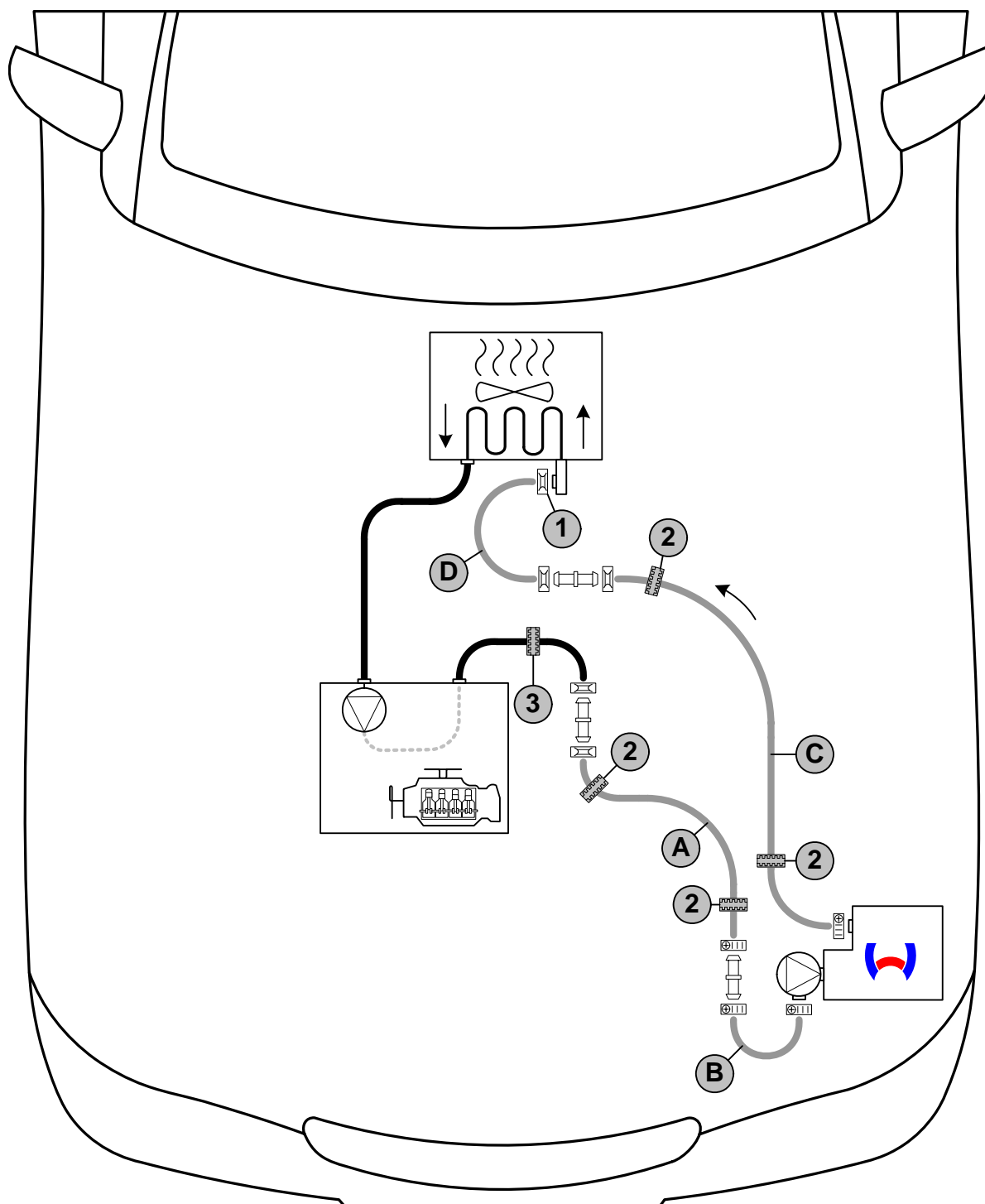


Coolant







WARNING!

Any coolant running off should be collected using an appropriate container. Install hoses so that they are kink-free. Unless specified otherwise, always fasten using cable ties. Position clamps so that no other hose can be damaged! When installing the coolant hose, the heater unit must be filled with coolant.

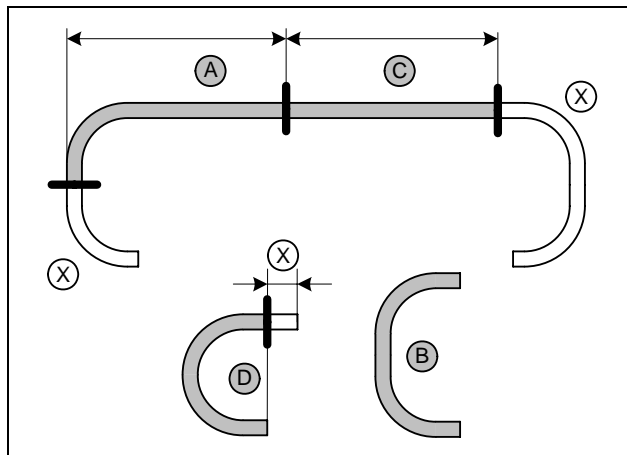
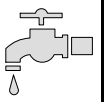
The connection should be "inline" based on the following diagram:



Coolant routing diagram

All spring clips without a specific designation  = 27 mm dia. **1** = Original vehicle spring clip  .
All hose clamps  = 20-27 mm dia.! All connecting pipes  = 20x20 dia..
2 = Black (sw) 20 mm dia. rubber isolator  [4x]. **3** = Black (sw) 18 mm dia. rubber isolator  .

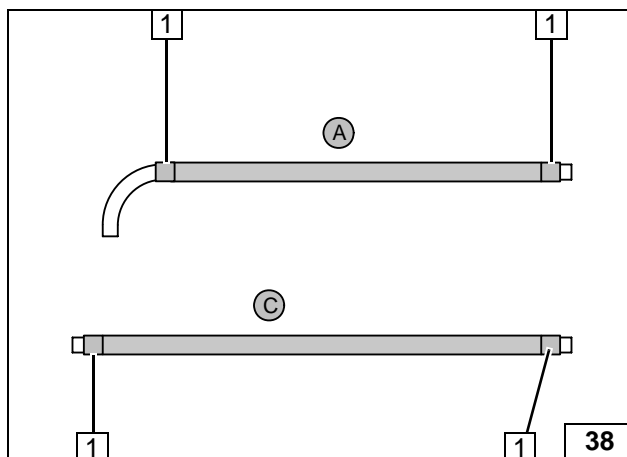




a = 970
c = 1180

Hose **B** = 180° molded hose
Shorten hose **D** = 180° molded hose
Discard section **X**

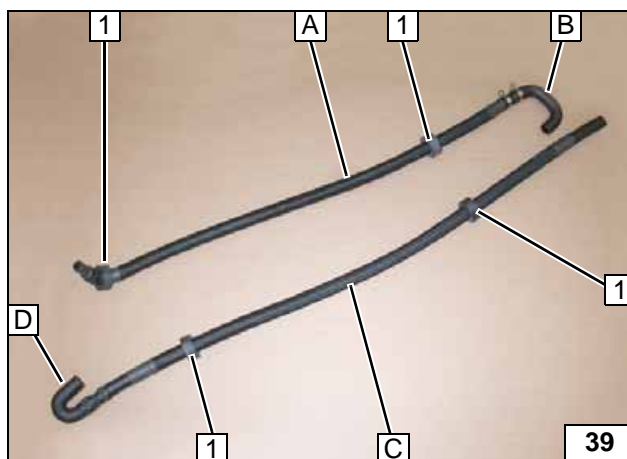
**Cutting
coolant
hoses to
length**



Push braided protection hoses onto hose **A** and **C**, cut to length and shrink.

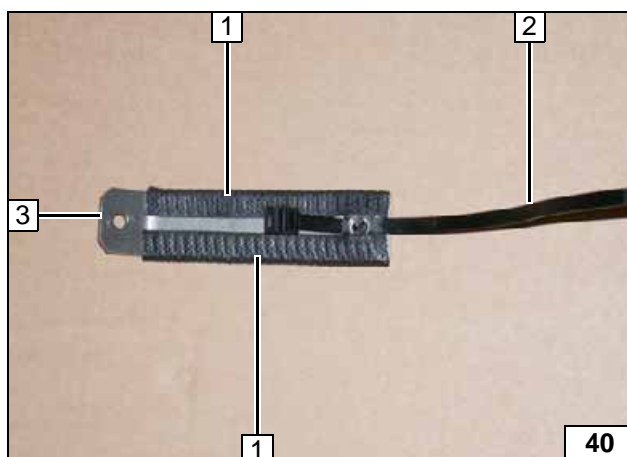
1 Heat shrink plastic tubing [4x]

**Preparing
coolant
hoses**



Slide black (sw) rubber isolator [4x] onto hose **A** and **C**.

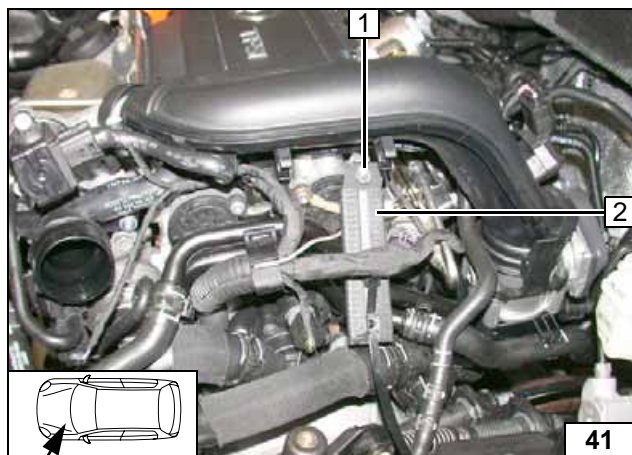
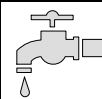
**Premount-
ing coolant
hoses**



Cut edge protection in half **1** [2x] and push onto bracket of coolant hoses **3**

2 Clip-type cable tie in existing hole

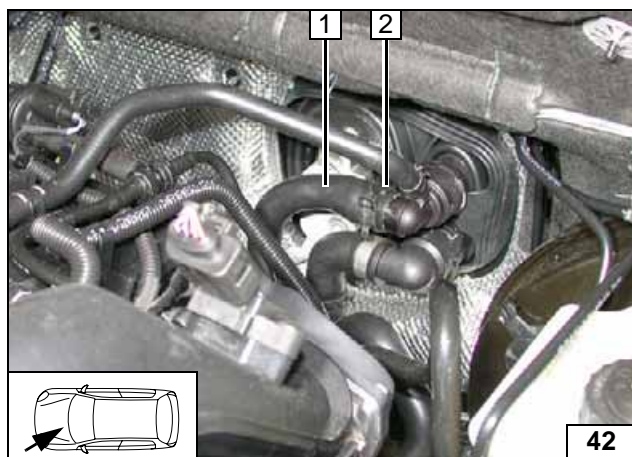
**Preparing
bracket for
coolant
hoses**



Insert M8 nut as between engine and bracket of coolant hose 2 as spacer.

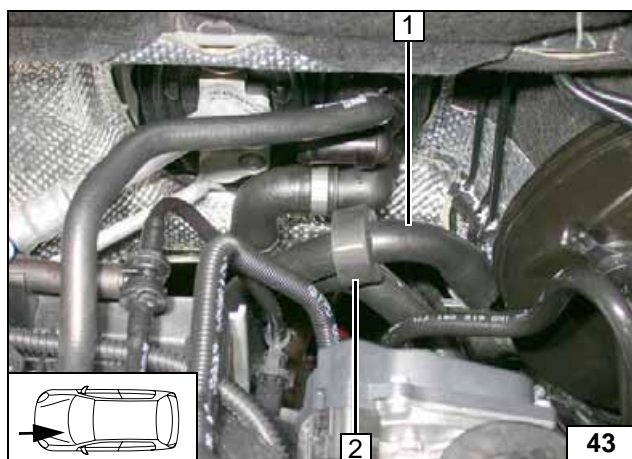
1 M6x20 bolt, M8 nut in existing hole

**Installing
bracket for
coolant
hoses**



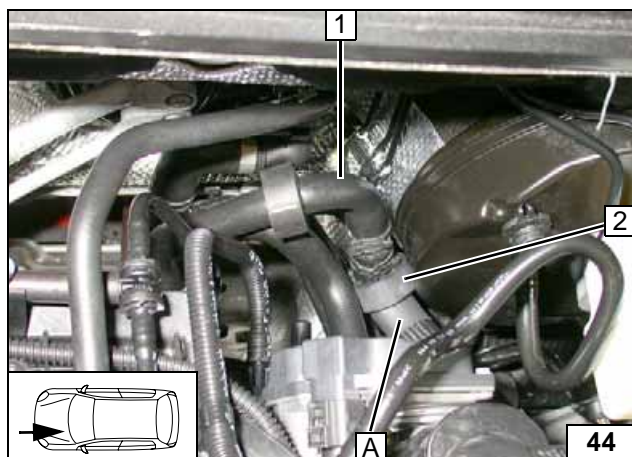
Disconnect hose to engine outlet/heat exchanger inlet 1 at coupling on heater exchanger inlet. Spring clip 2 will be reused.

**Cutting
point**



1 Engine-outlet hose section
2 Black (sw) 18 mm dia. rubber isolator

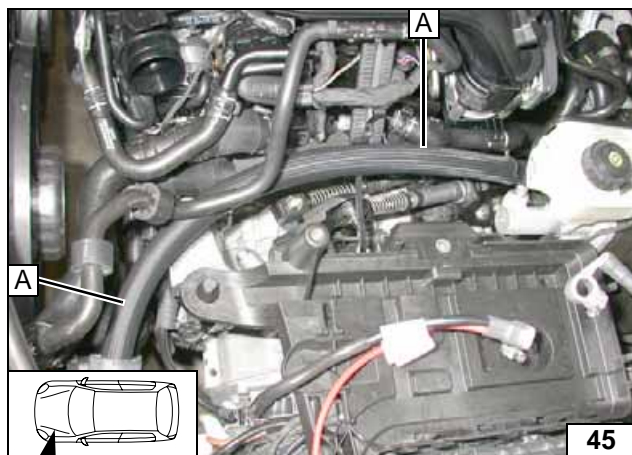
**Pushing on
rubber iso-
lator**



Position black (sw) rubber isolator 2.

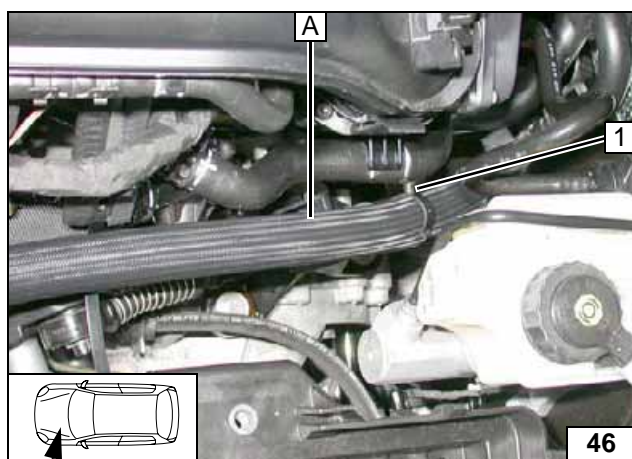
1 Hose of engine outlet

**Connect-
ing engine
outlet**

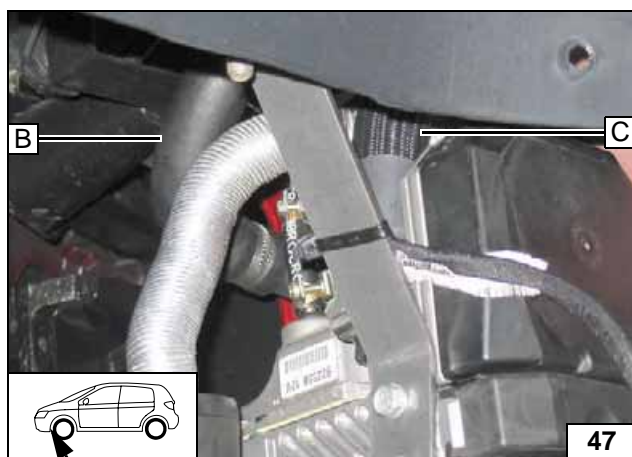


Routing in
engine
compartment

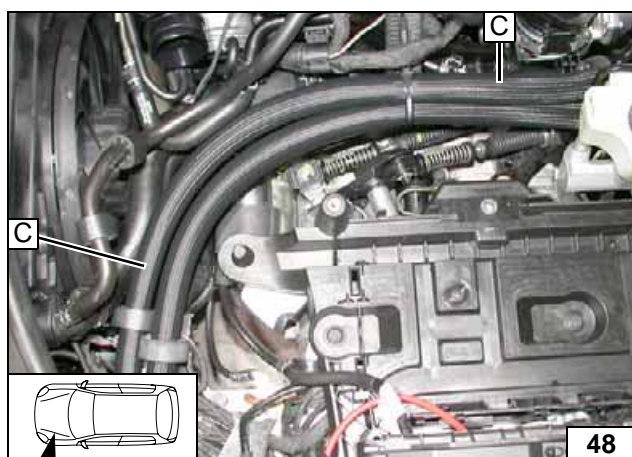
1 Spacer bracket



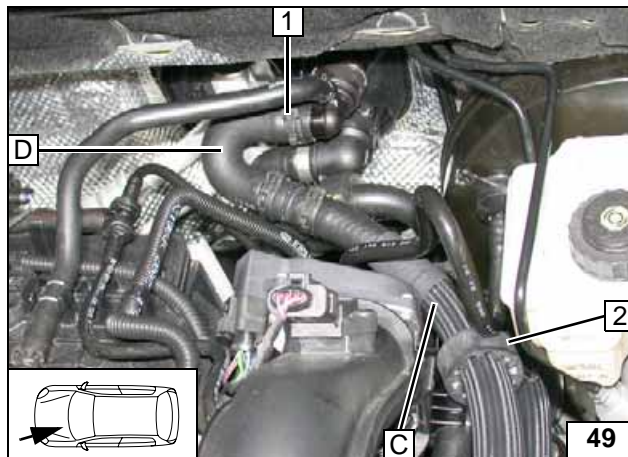
Installing
spacer
bracket



Conne-
ction to
heater unit



Routing in
engine
compartment

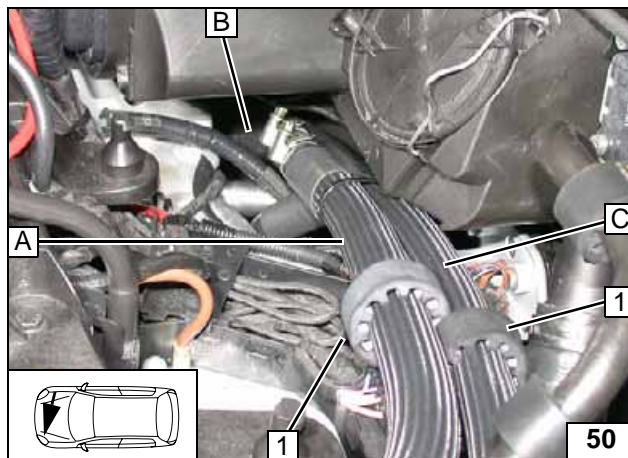


Ensure sufficient distance to neighboring components.

- 1 Original vehicle spring clip
- 2 Position black (sw) rubber isolator



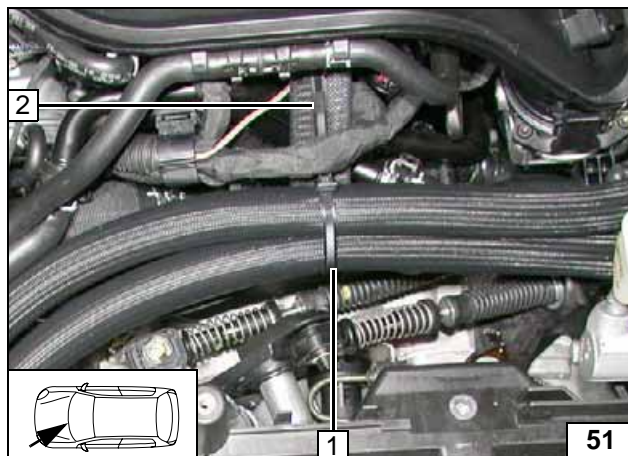
**Connect-
ing heat
exchanger
inlet**



Position black (sw) rubber isolator 1 [2x] on original vehicle connector.

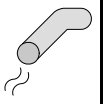


**Aligning
hoses**



- 1 Hole cable tie
- 2 Strut

**Fastening
hoses**



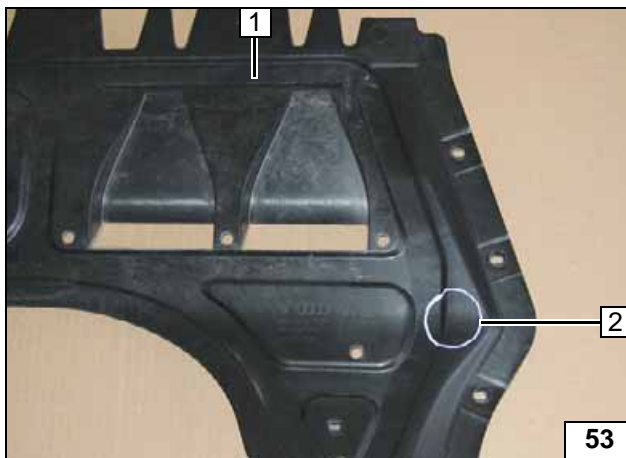
Exhaust gas

Align exhaust end section and rubber isolator. Ensure sufficient spacing of exhaust end section to transmission and to wheel well trim. (Picture shows vehicle with direct shift transmission)

1 Wheel well trim

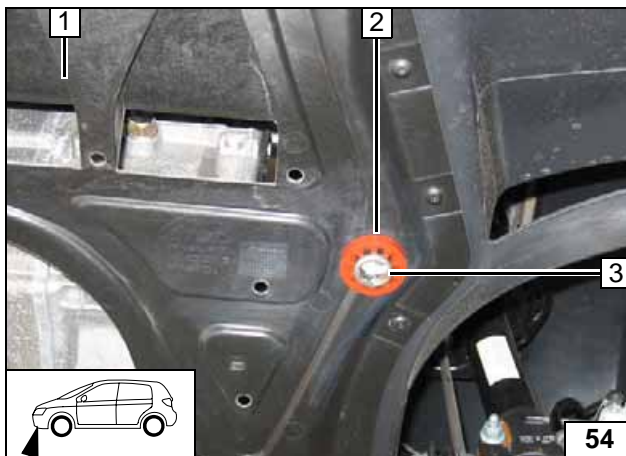


Installing wheel well trim



1 Underride protection
2 42 mm dia. hole

Hole in underride protection

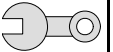


Align exhaust end section **3** flush on red rubber isolator **2**.

1 Underride protection



Mounting rubber isolator



Final Work

WARNING!

Reassemble the disassembled components in reverse order.

Check all hoses, clamps and all electrical connections for firm seating.

Secure all loose cables using cable ties.

Only use manufacturer-approved coolant.

Spray heater unit components with anti-corrosion wax (Tectyl 100K, Order No. 111 329).

- Connect the battery
- Fill and bleed the coolant circuit according to the vehicle manufacturer's specifications.
- Set the digital timer.
- Make setting on A/C control panel according to the "Operating Instructions for End Customer".
- Check the proper operation of the additional heater, see the operating instructions/installation instructions.
- Attach the "Switch off additional heater before refueling" sticker to the left-hand B-pillar.



Adjust the sensitivity of the passenger compartment monitoring

WARNING!



This can only be carried out at an authorized workshop! Observe the applicable repair manual of the respective vehicle.

- Connect the VAS tester.
- Open Item 46 (Central Module of Comfort System)
- Go to Item 10 (Adjustment)
- Follow the request for the code entry and enter the code 15
- Reduce the sensitivity of the passenger compartment monitoring to 50 %
- Save this setting
- The adjustment of the sensitivity of the passenger compartment monitoring is completed.

Operating Instructions for End Customer

Please remove page and add to the vehicle operating instructions.

Note:
We recommend matching the heating time to the driving time.
Heating time = driving time
Example:
For a driving time of approx. 20 min. (in one direction), we recommend not exceeding a switch-on time of 20 min.

If the summer/winter switch option has been installed, this must be switched in accordance with the time of year. The heater unit will then only switch on the vehicle fan to ventilate the vehicle interior in the position Winter  heat and in the position Summer .

Before parking the vehicle, make the following settings:



- 1 Set temperature to "max."
- 2 Air outlet to windshield
- 3 Set fan to level "1", or possibly "2"



- 1 Set temperature on both sides to "HI".



For vehi-
cle with-
out
Climatron-
ic

For vehi-
cle with
Climatron-
ic